

JUNO[®]

INDUSTRIAL

**PROTECTIVE
COATINGS**

Industrial product
range

JUNO INDUSTRIAL has been a manufacturer of paints since 1927. It is a leading name in the development and production of coatings, anti-corrosive coatings, and other high-performance paints that meet the latest applicable regulations in their field of application.

Our clients come from various sectors: equipment and heavy machinery, the energy and gas industry, buildings and infrastructure, mining and extraction industries, among others.

At **JUNO INDUSTRIAL**, we offer tailored solutions and personalized advice on the most efficient and cost-effective painting systems, thanks to our dedicated industrial facilities.

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Reliability and strength

- Factory, laboratory, and warehouses exclusively dedicated to the development and research of industrial products since 1927.
- Una amplia red de puntos de distribución propios a nivel nacional que garantizan una alta capacidad de respuesta y servicio inmediatos.

Innovation & development

- New anti-corrosion systems certified under UNE EN ISO 12944-6 for extreme conditions.
- Notable are the new high-tech systems that achieve C3, C4, and C5 anti-corrosion certification with a single product.

Confidence

- Continuous investment in R&D&I, reflected in high value-added professional solutions.
- Products certified by independent national and international laboratories.

Integral solutions

- Industrial painting systems.
- Free technical advisory service for all parties involved in the purchasing and application process: purchasing and/or quality managers, application companies, engineering firms, etc.
- Development of customized solutions and colors tailored to each client's needs.



JUNO INDUSTRIAL's systems are used across a wide range of markets and sectors and are approved and certified by independent laboratories. Our products are designed to meet the specific criteria and demands of each sector, such as: harsh environmental conditions, anti-corrosion protection, comprehensive concrete protection, passive fire protection, surfaces in contact with potable water, and more.

JUNO INDUSTRIAL's clients belong to the following sectors:



Engineering firms and technical departments



Industrial workshops



Iron and steel industry



OEM's and manufacturers of machinery and industrial equipment



Agricultural machinery and industrial vehicles



Energy industry



Buildings and infrastructure



Industrial contractors



ISO 12944 Standard

Steel exposed to the atmosphere, water, or buried is subject to corrosion, which can lead to its deterioration, making protection necessary.

ISO 12944 is an international standard that regulates the protection of steel structures using coating systems. The European adoption of this international standard is ISO 12944:2018.

It provides guidance on selecting the appropriate coating system based on different environments, the degree of surface preparation, and the expected service life or durability.

The standard outlines the minimum requirements that anti-corrosion systems must meet, such as surface preparation of the substrate, the minimum number of coating layers, and the dry film thickness, based on the use of airless spraying application.

Advantages working with ISO 12944

- Ensure effective anti-corrosion protection
- Have objective criteria to select the most suitable coating system

NEW TECHNOLOGIES IN THE ISO 12944 STANDARD

In addition to the systems outlined in the standard, new technologies are continuously being developed, often driven by government legislation, and these should always be considered as long as their suitability and performance have been validated according to:

- The traceability record of these technologies and/or
- The test results, at least in accordance with Standard ISO 12944-6. (See UNE-EN ISO 12944-5:2018 Standard).

There are innovative coating technologies (not included in the UNE-EN ISO 12944:2018 standard) that can provide equivalent anti-corrosive protection with fewer layers and/or reduced dry film thickness compared to the coating technologies outlined in this standard (ISO 12944-5:2018).

How to Choose the Right Anti-Corrosion System?

In 3 steps:

1. Define the corrosion category corresponding to the project environment.

Environments are classified into 6 categories of atmospheric corrosivity based on humidity and temperature, the degree of exposure to UV rays, chemical substances, or mechanical agents (such as sand, hail, gravel, etc.)

CORROSION CATEGORY	ENVIRONMENT EXAMPLES	
	EXTERIOR	INTERIOR
C1		Climate-controlled buildings with clean atmospheres, such as offices, shops, schools, and hotels.
C2	Atmospheres with low pollution levels, primarily rural areas.	Uncoated buildings with condensations, such as tanks or sports halls.
C3	Industrial and urban environments with low levels of sulfur dioxide pollution. Coastal areas with low salinity.	Production rooms with high humidity and slightly polluted air, such as food processing plants, laundries, breweries, and dairies.
C4	Industrial areas and coastal areas with moderate salinity.	Chemical plants, swimming pools, coastal ships, and shipyards.
C5	Industrial areas with high humidity and aggressive environments, and coastal areas with high salinity.	It looks like you've repeated the translation I provided. Is there something else you'd like to modify or ask about this? I'm happy to help further!
CX	Open sea areas with high salinity, or industrial areas with very high humidity and an aggressive atmosphere, or tropical and subtropical areas.	Industrial environments with extreme humidity levels and an aggressive atmospheric conditions.



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ANTI-CORROSION SYSTEMS

2. Determine the required durability

Durability is the expected lifespan of the coating system until it requires the first major or global maintenance, provided that basic continuous maintenance has been carried out. The standard states that this continuous maintenance must be performed every 2 years through a visual inspection and partial maintenance when a corrosion grade of Ri 3 (1% of the surface corroded) is reached.

This is a technical consideration that must be parameterized to plan a realistic maintenance program based on the expected durability of the coating system before the first major maintenance is required.

The factors that affect the determination of durability are:

- Atmospheric conditions.
- The characteristics of the structure to be protected and its accessibility.

L	Low	7 years
M	Medium	7 - 15 years
H	High	15 - 25 years
VH	Very high	> 25 years

3. Consider the type of substrate and its preparation

The standard describes the minimum requirements for the surface preparation of protective coating systems for the requested durability and corrosion/immersion categories on carbon steel, galvanized steel, or steel with thermally sprayed metal coating.

If no contrary indication is provided in the technical data sheet of the paints, these levels of preparation should be considered a minimum requirement for surface preparation.

CARBON STEEL

Surface preparation		
SUSTRATO	MINIMUM SURFACE PREPARATION GRADE (UNLESS OTHERWISE INDICATED)	FIRST COAT OF THE ANTICORROSIVE SYSTEM
GRADES A, B, C, or D* of carbon steel oxidation grades according to ISO 8501-1 standard	Sa 2 ½ according to ISO 8501-1 Standard medium (G) according to ISO 8503-1 standard.	Zinc-rich primers, Zn (R)
	Sa 2 ½ according to ISO 8501-1 Standard.	Miscellaneous primer
	According to ISO 2063 Standard.	Sealer and thermally sprayed metallic coating (according to ISO 2063 standard)

*For oxidation grade D, Special care is required to ensure proper surface preparation.

GALVANIZED STEEL

The minimum necessary surface preparation of galvanized steel according to ISO 1461 is by sweep blasting (see ISO 12944-4 standard), unless otherwise indicated.

The purpose of surface preparation by sweep blasting is to clean or create roughness on the organic and mechanical protective layers only on the surface, or to remove a superficial layer (or weakly adhered paint).

Typically, for surface preparation by sweep blasting, low air pressures and small angular grit are used.

NOTE: Other criteria, such as the presence of water-soluble salts, dust, oil, grease, etc., are also important.

Once the corrosivity category, durability, and substrate preparation have been chosen, the necessary anti-corrosive system for the project has been established.

Anti-corrosive Systems – JUNO Industrial

UNE EN ISO 12944 Certified Systems

Corrosivity Category ISO 12944-1	Durability Ranges ISO 12944-1	Test regime 1			Test regime 2
		ISO 2812-2 (immersion in water in hours)	ISO 6270-1 (water condensation in hours)	ISO 9227 (salt spray in hours)	Aging cycle (in hours)
C2	Low	-	48	-	-
	Medium	-	48	-	-
	High	-	120	-	-
	Very High	-	240	480	-
C3	Low	-	48	120	-
	Medium	-	120	240	-
	High	-	240	480	-
	Muy alta	-	480	720	-
C4	Low	-	120	240	-
	Medium	-	240	480	-
	High	-	480	720	-
	Very High	-	720	1440	1680
C5	Low	-	240	480	-
	Medium	-	480	720	-
	High	-	720	1440	1680
	Very High	-	-	-	2688
CX	Open sea	-	-	-	4200

C2 HIGH = C3 MEDIUM = C4 LOW

C3 HIGH = C2 VERY HIGH = C4 MEDIUM = C5 LOW

C4 HIGH = C3 VERY HIGH = C5 MEDIUM

C5 HIGH = C4 VERY HIGH

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ANTI-CORROSION SYSTEMS

C3 SYSTEMS

Certified system	Durability	COAT 1		COAT 2		COAT 3		TOTAL MICRONS
		Product	Microns	Product	Microns	Product	Microns	Total
C3 MEDIUM EPOXI	7-15 years	Dynafast Primer	130 µ	-	-	-	-	130 µ
C3 MEDIUM EPOXY-POLYURETHANE	7-15 years	Dynafast Primer	100 µ	Poxemyc UV / Junoretano	60 µ	-	-	160 µ
C3 MEDIUM POLYURETHANE	7-15 years	Poxenamel	140 µ	-	-	-	-	140 µ
C3 MEDIUM ALKYD	7-15 years	Multisupport Primer	90 µ	Dynaline S/R/ Junorapid S/R	90 µ	-	-	180 µ
C3 HIGH EPOXY	15-25 years	Dynafast Primer	130 µ	-	-	-	-	130 µ
C3 HIGH EPOXY-POLYURETHANE	15-25 years	Dynafast Primer	100 µ	Poxemyc UV / Junoretano	60 µ	-	-	160 µ
C3 HIGH POLYURETHANE	15-25 years	Poxenamel	140 µ	-	-	-	-	140 µ
C3 HIGH POLYURETHANE	15-25 years	Poxenamel HB	140 µ	-	-	-	-	140 µ
C3 HIGH ALKYD	15-25 years	Multisupport Primer	90 µ	Dynaline S/R/ Junorapid S/R	90 µ	-	-	180 µ
C3 HIGH EPOXY-POLYURETHANE	15-25 years	Zinc rich epoxy primer	70 µ	Poxemyc UV / Junoretano	50 µ	-	-	120 µ
C3 HIGH EPOXY-POLYURETHANE	15-25 years	Dynapok HBAC Aluminium	120 µ	Poxemyc UV / Junoretano	80 µ	-	-	200 µ
C3 VERY HIGH EPOXY	> 25 years	Dynafast Primer	200 µ	-	-	-	-	200 µ
C3 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Dynafast Primer	150 µ	Poxemyc UV / Junoretano	60 µ	-	-	210 µ
C3 VERY HIGH POLYURETHANE	> 25 years	Poxenamel HB	140 µ	-	-	-	-	140 µ
C3 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Dynapok HBAC Aluminium	120 µ	Poxemyc UV / Junoretano	80 µ	-	-	200 µ
C3 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Zinc rich epoxy primer	70 µ	Poxemyc UV / Junoretano	50 µ	-	-	120 µ
C3 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Dynapok zinc phosphate primer	50 µ	Dynapok HBAC Aluminium	125 µ	Poxemyc UV/ Junoretano	80 µ	255 µ

PRODUCT CODES

Dynafast	(Code. 26.710)	Junorapid S/R	(Code. 88.88-)
Dynaline S/R	(Code. 02.8--)	Junoretano	(Code. 88.8--)
Dynapok HBAC Aluminium	(Code. 07.765)	Poxemyc UV	(Code. 08.800)
Dynapok zinc phosphate primer	(Code. 22.7--)	Poxenamel	(Code. 08.48-)
Zinc rich epoxy primer	(Code. 22.805)	Poxenamel HB	(Code. 08.43-)
Primer Multi-support*	(Code. 27.04-)		

* For more information about this product, please refer to the JUNO decoration catalogue.

C4 SYSTEMS

Certified system	Durability	COAT 1		COAT 2		COAT 3		TOTAL MICRONS
		Product	Microns	Product	Microns	Product	Microns	Total
C4 LOW EPOXY	7 years	Dynafast Primer	130 μ	-	-	-	-	130 μ
C4 LOW EPOXY-POLYURETHANE	7 years	Dynafast Primer	100 μ	Poxemyc UV / Junoretano	60 μ	-	-	160 μ
C4 LOW POLYURETHANE	7 years	Poxenamel	140 μ	-	-	-	-	140 μ
C4 LOW ALKYD	7 years	Multisupport Primer	90 μ	Dynaline S/R/ Junorapid S/R	90 μ	-	-	180 μ
C4 MEDIUM EPOXY	7-15 years	Dynafast Primer	130 μ	-	-	-	-	130 μ
C4 MEDIUM EPOXY-POLYURETHANE	7-15 years	Dynafast Primer	100 μ	Poxemyc UV / Junoretano	60 μ	-	-	160 μ
C4 MEDIUM POLYURETHANE	7-15 years	Poxenamel	140 μ	-	-	-	-	140 μ
C4 MEDIUM ALKYD	7-15 years	Multisupport Primer	90 μ	Dynaline S/R/ Junorapid S/R	90 μ	-	-	180 μ
C4 MEDIUM POLYURETHANE	7-15 years	Poxenamel HB	140 μ	-	-	-	-	140 μ
C4 MEDIUM EPOXY-POLYURETHANE	7-15 years	Dynapok HBAC Aluminium	120 μ	Poxemyc UV / Junoretano	80 μ	-	-	200 μ
C4 MEDIUM EPOXI-POLIURETANO	7-15 years	Zinc rich epoxy primer	70 μ	Poxemyc UV / Junoretano	50 μ	-	-	120 μ
C4 HIGH EPOXY	15-25 years	Dynafast Primer	200 μ	-	-	-	-	200 μ
C4 HIGH EPOXY-POLYURETHANE	15-25 years	Dynafast Primer	150 μ	Poxemyc UV / Junoretano	60 μ	-	-	210 μ
C4 HIGH POLYURETHANE	15-25 years	Poxenamel HB	140 μ	-	-	-	-	140 μ
C4 HIGH EPOXY-POLYURETHANE	15-25 years	Dynapok HBAC Aluminium	120 μ	Poxemyc UV / Junoretano	80 μ	-	-	200 μ
C4 HIGH EPOXY-POLYURETHANE	15-25 years	Zinc rich epoxy primer	70 μ	Poxemyc UV / Junoretano	50 μ	-	-	120 μ
C4 HIGH EPOXY-POLYURETHANE	15-25 years	Dynapok zinc phosphate primer	50 μ	Dynapok HBAC Aluminium	125 μ	Poxemyc / Junoretano	80 μ	255 μ
C4 VERY HIGH EPOXY	> 25 years	Dynafast Primer	240 μ	-	-	-	-	240 μ
C4 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Dynafast Primer	190 μ	Poxemyc UV / Junoretano	60 μ	-	-	250 μ
C4 VERY HIGH POLYURETHANE	> 25 years	Poxenamel HB	140 μ	-	-	-	-	140 μ
C4 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Zinc rich epoxy primer	70 μ	Poxemyc UV / Junoretano	50 μ	-	-	120 μ
C4 VERY HIGH EPOXY-POLYURETHANE	> 25 years	Dynapok zinc phosphate primer	50 μ	Dynapok HBAC Aluminium	125 μ	Poxemyc / Junoretano	80 μ	255 μ

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ANTI-CORROSION SYSTEMS

C5 SYSTEMS

Certified system	Durability	COAT 1		COAT 2		COAT 3		TOTAL MICRONS
		Product	Microns	Product	Microns	Product	Microns	Total
C5 MEDIUM EPOXY	7-15 years	Dynafast Primer	200 µ	-	-	-	-	200 µ
C5 MEDIUM EPOXY-POLYURETHANE	7-15 years	Dynafast Primer	150 µ	Poxemyc UV / Junoretano	60 µ	-	-	210 µ
C5 MEDIUM POLYURETHANE	7-15 years	Poxenamel HB	140 µ	-	-	-	-	140 µ
C5 MEDIUM EPOXY-POLYURETHANE	7-15 years	Dynapok HBAC Aluminium	120 µ	Poxemyc UV / Junoretano	80 µ	-	-	200 µ
C5 MEDIUM EPOXY-POLYURETHANE	7-15 years	Zinc rich epoxy primer	70 µ	Poxemyc UV / Junoretano	50 µ	-	-	120 µ
C5 MEDIUM EPOXY-POLYURETHANE	7-15 years	Dynapok zinc phosphate primer	50 µ	Dynapok HBAC Aluminium	125 µ	Poxemyc UV / Junoretano	80 µ	255 µ
C5 HIGH EPOXY	15-25 years	Dynafast Primer	240 µ	-	-	-	-	240 µ
C5 HIGH EPOXY-POLYURETHANE	15-25 years	Dynafast Primer	190 µ	Poxemyc UV / Junoretano	60 µ	-	-	250 µ
C5 HIGH POLYURETHANE	15-25 years	Poxenamel HB	140 µ	-	-	-	-	140 µ
C5 HIGH EPOXY-POLYURETHANE	15-25 years	Zinc rich epoxy primer	70 µ	Poxemyc UV / Junoretano	100 µ	-	-	170 µ
C5 HIGH EPOXY-POLYURETHANE	15-25 years	Dynapok zinc phosphate primer	50 µ	Dynapok HBAC Aluminium	125 µ	Poxemyc UV / Junoretano	80 µ	255 µ

Other paint systems

Systems for interior of potable water tanks

COAT 1		COAT 2		TOTAL MICRONS
Product	Microns	Product	Microns	Total
Code 22.722 DYNAPOK 2/C PRIMER ZINC PHOSPHATE Metal surfaces	40-60 µ	Code 07.952 DYNAPOK EPOXIN SD 2/C Metal surfaces	2 x 125 µ	290 - 310 µ
Code 07.952 DYNAPOK EPOXIN SD 2/C Concrete surfaces	125 µ	Code 07.952 DYNAPOK EPOXIN SD 2/C Concrete surfaces	125 µ	250 µ

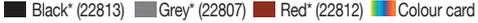
High-Temperature Systems for Metal Surfaces

COAT 1		COAT 2		TOTAL MICRONS
Product	Microns	Product	Microns	Total
Code 25.700 PRIMER ETHYL SILICATE ZIAMAR E.T. 2/C	75 µ	Code 05.850 ALUMINUM FLAME 350°C Exterior-Interior	2 x 20 µ	115 µ
Code 25.700 PRIMER ETHYL SILICATE ZIAMAR E.T. 2/C	75 µ	Code 05.851 ALUMINUM FLAME 650°C Exterior	2 x 20 µ	115 µ
Code 25.700 PRIMER ETHYL SILICATE ZIAMAR E.T. 2/C	75 µ	Code 05.899 HIGH TEMPERATURE ENAMELS Exterior	2 x 30 µ	135 µ

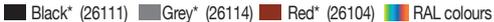


Metal primers

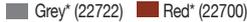
Synthetic

DYNALINE S/R PRIMER	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Quick-drying anti-corrosive alkyd primer. Formulated with zinc phosphate as a corrosion-inhibiting pigment.	Recommended as a primary coat for the protection of non-galvanized metal surfaces. Used for painting metal structures, fences, pipes, industrial machinery, locksmithing elements, blacksmithing, boiler works, etc. Technical Data Sheet Code: 22807	 EXTERIOR INTERIOR	D-17	Matt	20 Kilos 5 Kilos	6-9 m ² /kg
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				30 minutes	12 hours	50 microns	57 ± 3.9% Theoretical depending on colour
 Black* (22813) Grey* (22807) Red* (22812) Colour card Stocked item.							

Phosphates

SHOP PRIMER	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Quick-drying phosphating primer. Formulated with polyvinyl butyral resins in combination with anti-corrosive pigments	Recommended as a primer for steel or iron surfaces where effective protection is required between shot blasting or decaling and the application of the final paint. Allows for welding and oxy-fuel cutting. Used for painting metal furniture, sandwich panels, agricultural machinery, garage doors, etc. Technical Data Sheet Code: 26100	 EXTERIOR INTERIOR	PRIMER	Satin-semi-matt depending on colour	15 Litres 4 Litres	10 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				10-15 minutes	Minimum 12 hours	15 microns	14-22%, depending on colour
 Black* (26111) Grey* (26114) Red* (26104) RAL colours Non-stocked item. Minimum order qty. 80 Litres							

Epoxy

DYNAPOK ZINC PHOSPHATE PRIMER 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component anti-corrosive epoxy primer. Formulated with zinc phosphate as a corrosion-inhibiting pigment.	Recommended as a primer in EPOXY and POLYURETHANE systems. Used for painting metal structures, tanks, bridges, chemical plants, waste plants, etc. Technical Data Sheet Code: 22722	 EXTERIOR INTERIOR	D-90	Matt	15 Litres 4 Litres	10 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				1 hour	3-4 hours	50 microns	47-50%, depending on colour
 Grey* (22722) Red* (22700) Stocked item.							

SHOPTEMP 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Quick-drying two-component epoxy primer. Formulated with zinc phosphate as a corrosion-inhibiting pigment.	Recommended as temporary protection for newly blasted steel, preventing oxidation during the storage period. Due to its quick-drying properties, it is recommended for use in automatic blasting systems with robotic guns at the exit. Technical Data Sheet Code: 24725	 EXTERIOR INTERIOR	D-15	Matt	15 Litres	Red: 12 m ² /l (15 microns) Grey: 10.5 m ² /l (20 microns)
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				6-10 minutes	Minimum 6 hours	Red 15 microns Grey 25 microns	18-21% Theoretical, depending on colour
 Grey* (24726) Red* (24725) Non-stock item. Minimum order qty. 100 Litres							

DYNAPOK HB MICACEOUS GREY 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component high-solids mica epoxy coating. Formulated with iron oxide as a pigment, providing an excellent barrier effect between coats.	Recommended as an intermediate coat in EPOXY and POLYURETHANE systems in environments exposed to aggressive or marine atmospheres. Provides an excellent anchoring base, even several months after application. It can also be applied as a primer coat in environments with medium exposure to corrosion. Technical Data Sheet Code: 07751	 EXTERIOR INTERIOR	D-90	Semi-matt	15 Litres 4 Litres	5,6 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				3 hours	12 hours	100 microns	56% Theoretical
 Grey* (07751) Minimum order qty. 60 litres.							

DYNAPOK HBAC ALUMINIUM 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component high-solids epoxy coating. Formulated with aluminum pigments, providing an excellent barrier coat against oxidation.	Recommended as an intermediate coat in EPOXY and POLYURETHANE systems for environments exposed to aggressive or marine atmospheres. Provides good adhesion on surfaces where blasting cannot be performed and manual cleaning is required. Also used as a general maintenance primer for industrial plants, structures, tanks, bridges, and pipes.	EXTERIOR INTERIOR	D-90	Semi-gloss	15 Litres	6,4 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
2 hours	24 hours	125 microns	80%				
■ Grey* (07765) Stocked item.							

C4 C5

NEW DYNAST PRIMER	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component, high-solids, quick-drying epoxy primer, pigmented with zinc phosphate as a corrosion-inhibiting pigment. Complies with ISO 12944 standards for corrosion categories C-3, C-4, and C-5 (High).	Recommended as a primer/intermediate coat in EPOXY and POLYURETHANE systems. Due to its chemical resistance and remarkable adhesion, it is the ideal base for any anti-corrosive system in aggressive chemical or marine atmospheres, both on steel and galvanized surfaces.	EXTERIOR INTERIOR	D-90	Semi-matt	15 Litres 4 Litres	6,1 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
2h 30min	Unlimited	130 microns	80 ± 2%				
■ Grey* (26710) Stocked item.							

C3 C4 C5

Zinc-rich primers

SILICATO DE ETILO ZIAMAR E.T. 2/C PRIMER	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component inorganic zinc coating. Formulated with ethyl silicate.	Recommended as an anti-corrosive primer for painting metal structures, bridges, tanks, silos, offshore platforms, ship hulls, etc.	EXTERIOR INTERIOR	E.T.	Matt	10 Litros	8,7 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
30 minutes	24 hours	75 microns	65 ± 2%				
■ Greeny-Grey* (25700) Non-stock item. Minimum order qty. 380 litres.							

DYNALOIL ZINC RICH PRIMER	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Single-component zinc-rich primer. Formulated with zinc dust and cyclized rubber.	Recommended for metal surfaces, touch-ups in maintenance work, weld joints, and repair of dents and scratches in zinc EPOXY systems.	EXTERIOR INTERIOR	D-16: Brush D-40: Airless spray	Matt	10 Kilos	3,8 m ² /kg
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
30 minutes	24 hours	50 microns	53 ± 2.0 Theoretical				
■ Grey zinc* (21902) Non-stock item. Minimum order qty 100 kg.							

COLD GALVANIZING PRIMER	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Anti-corrosive primer with a galvanized effect. Formulated with zinc dust, aluminum, and cyclized rubber.	Recommended for the perfect anti-corrosive protection of metal surfaces through the sacrificial action of zinc. Provides a metallic finish similar to galvanized steel. Ideal for metal surfaces, touch-ups in maintenance work, weld joints, and the repair of dents and scratches in zinc EPOXY systems.	EXTERIOR INTERIOR	D-16: Brush D-40: Airless spray	Gloss	15 Litres	10 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
30 minutes	24 hours	40 microns	40 ±1% Theoretical				
■ Metallic* (27305) Non-stock item. Minimum order qty 100 litres.							

ZINC RICH EPOXY PRIMER 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component, high-zinc content anti-corrosive epoxy primer. Contains > 85% zinc by weight in the dry film.	Recommended as a primer for long-term protection of steel surfaces exposed to marine or highly corrosive industrial environments. Isolates the metal and inhibits oxidation through cathodic protection.	EXTERIOR INTERIOR	D-90	Semi-matt	10 Litres	7,9 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
30 minutes	24 hours	75 microns	59% Theoretical				
■ Grey* (22805) Non-stock item. Minimum order qty 60 litres.							

C4 C5

Finish enamels

Synthetic enamels

DYNALINE S/R	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	<p>Quick-drying synthetic enamel. Formulated with alkyd resins.</p> <p>Technical Data Sheet Code: 02800</p>	<p>Recommended for the protection of all types of iron and steel surfaces, such as machinery, pipes, fences, agricultural machinery, cranes, etc.</p> <p>For effective and long-lasting protection, apply an anti-corrosive primer beforehand.</p>		D-17	Gloss	15 Litres 4 Litres	13,2 m ² /l
<p>C3 <small>PRE-RETARDANT B-s1,d0</small></p>	<p>Technical Data Sheet Code: 02800</p>	<p>Drying time 20°C</p> <p>90 min.</p>		<p>Repaint time</p> <p>Within 4 hours</p>	<p>Thickness</p> <p>40 microns</p>	<p>Volume solids (%)</p> <p>50-53% Theoretical, depending on colour</p>	
<p> Colour card Non-stock item. Minimum order qty. 200 Litres.</p>							
JUNORAPID S/R	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	<p>Quick-drying synthetic enamel for tintometric systems. Formulated with alkyd resins.</p> <p>Technical Data Sheet Code: 88884</p>	<p>Recommended for the protection of all types of iron and steel surfaces, such as machinery, pipes, fences, agricultural machinery, cranes, etc.</p> <p>Apply over an anti-corrosive primer to prevent substrate corrosion.</p>		D-17	Gloss	15 Litres 4 Litres 750 ml	13,2 m ² /l
<p>C3 <small>PRE-RETARDANT B-s1,d0</small></p> <p>Sistema Tintométrico</p>	<p>Technical Data Sheet Code: 88884</p>	<p>Drying time 20°C</p> <p>90 min.</p>		<p>Repaint time</p> <p>Within 4 hours</p>	<p>Thickness</p> <p>40 microns</p>	<p>Volume solids (%)</p> <p>50-53%</p>	
<p><input type="checkbox"/> White Base/P* (88884) <input type="checkbox"/> Deep Base /TR (88885) Stocked item.</p>							

Epoxy Enamels

DYNAPOK 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	<p>Two-component epoxy finish enamel, high gloss, high hardness, and excellent chemical resistance.</p> <p>Technical Data Sheet Code: 07700</p>	<p>Recommended as a finish enamel in epoxy processes for the protection of metal surfaces exposed to occasional contact with oils, certain acids, or diluted alkalis.</p>		D-90	Gloss	15 Litres 4 Litres	11,25 m ² /l
<p>C3 <small>PRE-RETARDANT B-s1,d0</small></p>	<p>Technical Data Sheet Code: 07700</p>	<p>Drying time 20°C</p> <p>5-6 hours</p>		<p>Repaint time</p> <p>24 hours</p>	<p>Thickness</p> <p>40 microns</p>	<p>Volume solids (%)</p> <p>45-50%</p>	
<p> Colour card Custom colors available upon request. Minimum order: 200 litres.</p>							
JUNOPOXI	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	<p>Two-component epoxy enamel for tintometric systems. Formulated with epoxy resin, providing a high-gloss finish and high hardness.</p> <p>Technical Data Sheet Code: 88882</p>	<p>Recommended as a finish enamel in epoxy processes for the protection of metal surfaces exposed to occasional contact with oils, certain acids, or diluted alkalis.</p> <p>It is widely used on concrete floors in indoor parking areas, garages, laboratories, chemical and pharmaceutical plants, sugar and oil refineries, electroplating workshops, mechanical workshops, and generally on all types of industrial floors, both new and old.</p>		D-90	Gloss	15 Litres 4 Litres 1 Litre	<p>Metal Surface: 9-10 m²/l Concrete floors: 6-7m²/l</p>
<p>ANTI-SLIP CLASS 3 *</p> <p>Sistema Tintométrico</p>	<p>Technical Data Sheet Code: 88882</p>	<p>Drying time 20°C</p> <p>5-6 hours</p>		<p>Repaint time</p> <p>24 hours</p>	<p>Thickness</p> <p>Metal Surface: 50 microns Floors: 75 Microns</p>	<p>Volume solids (%)</p> <p>51 ± 2%</p>	
<p><input type="checkbox"/> White Base/P* (88882) <input type="checkbox"/> Deep Base /TR (88883) Stocked item.</p>							

Epoxy Enamel w/Hygiene-Sanitary Registration

DYNAPOK SD EPOXIN 2/C	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	<p>Two-component, 100% solids, high-performance epoxy coating. Suitable for painting surfaces in contact with potable water. Formulated with epoxy resins, without the use of thinner.</p> <p>Technical Data Sheet Code: 07952</p>	<p>Recommended in the food and healthcare industries for the interior protection of tanks and silos, both concrete and new steel, that will contain potable water.</p> <p>Also suitable for painting floors.</p>		Do not dilute	Gloss	4 Litres	4 m ² /l (250 microns)
<p>HEALTH CERTIFICATE CE</p>	<p>Technical Data Sheet Code: 07952</p>	<p>Drying time 20°C</p> <p>Less than 6 hours</p>		<p>Repaint time</p> <p>12-24 hours</p>	<p>Thickness</p> <p>250 microns</p>	<p>Volume solids (%)</p> <p>100%</p>	
<p><input type="checkbox"/> White* (07952) Stocked item.</p>							

Polyurethane enamels

<p>POXEMYC UV 2/C</p> <p>ANTI-SLIP CLASS 3 * FIRE RETARDANT B-s1,d0</p> <p>C3 C4 C5</p>	<p>Description</p> <p>Two-component aliphatic acrylic polyurethane enamel, with exceptional weather resistance. Formulated with hydroxylated acrylic resins and a multifunctional aliphatic isocyanate hardener, providing high hardness and excellent gloss and colour retention.</p>	<p>Recommended for</p> <p>Recommended for the protection of all types of ferrous surfaces; steel, iron (previously primed), galvanized and aluminum (previously treated), non-ferrous surfaces such as concrete, wood, fiberglass-reinforced polyester, PVC, where high chemical resistance and maximum weather resistance are desired. It is ideal for painting wagons, tankers, tanks, machinery, boats, and industrial buildings that will be exposed to aggressive environments.</p> <p>Technical Data Sheet Code: 08800</p>	<p>Use</p> <p> EXTERIOR INTERIOR</p>	<p>Thinner</p> <p>D-17 D-70 D-71</p>	<p>Finish</p> <p>Gloss</p>	<p>Size</p> <p>15 Litres 4 Litres</p>	<p>Practical coverage per coat</p> <p>Metal surfaces: 13,75 m²/l Floors: 6-7 m²/l</p> <p>Drying time 20°C</p> <p>2 hours</p> <p>Repaint time</p> <p>6 hours</p> <p>Thickness</p> <p>Metal surfaces: 40-50 Microns Floors: 75-85 Microns</p> <p>Volume solids (%)</p> <p>55%</p> <p><input type="checkbox"/> White* (08800) <input type="checkbox"/> Colour card</p> <p>Custom colors available upon request. Minimum order: 200 litres.</p>
<p>JUNORETANO 2/C</p> <p>ANTI-SLIP CLASS 3 * FIRE RETARDANT B-s1,d0</p> <p>C3 C4 C5</p> <p>Sistema Tintométrico</p>	<p>Description</p> <p>Two-component aliphatic acrylic polyurethane enamel for tintometric systems, with exceptional weather resistance. Formulated with hydroxylated acrylic resins and a multifunctional aliphatic isocyanate hardener, providing high hardness and excellent gloss and color retention.</p>	<p>Recommended for</p> <p>Recommended for the protection of all types of ferrous surfaces; steel, iron (previously primed), galvanized and aluminum (previously treated), non-ferrous surfaces such as concrete, wood, fiberglass-reinforced polyester, PVC, where high chemical resistance and maximum weather resistance are desired. Formulated for the JUNOMATIC Industrial Tintometric System to offer colors with maximum protection.</p> <p>Technical Data Sheets: Gloss: Code 88880 Satin: Code 88872 Matt: Code 88801</p>	<p>Use</p> <p> EXTERIOR INTERIOR</p>	<p>Thinner</p> <p>D-17 D-70 D-71</p>	<p>Finish</p> <p>Gloss Satin Matt</p>	<p>Size</p> <p>15 Litres 4 Litres 1 Litre</p>	<p>Practical coverage per coat</p> <p>Metal surfaces: 11 m²/l Floors: 6-7 m²/l</p> <p>Drying time 20°C</p> <p>2 hours</p> <p>Repaint time</p> <p>Min. 6 hours</p> <p>Thickness</p> <p>Metal surfaces: 40-50 Microns Floors: 75-85 Microns</p> <p>Volume solids (%)</p> <p>54 / 55%</p> <p>Gloss: <input type="checkbox"/> Base white/P* (88880) <input type="checkbox"/> Deep Base(88881) Satin: <input type="checkbox"/> Base white/P* (88872) <input type="checkbox"/> Deep Base (88873) Matt: <input type="checkbox"/> Base white/P* (88801) <input type="checkbox"/> Deep Base (88802)</p> <p>Stocked item.</p>
<p>POXEMYC UV HB 2/C HIGH SOLIDS</p> <p>FIRE RETARDANT B-s1,d0</p> <p>C3 C4 C5</p>	<p>Description</p> <p>High solids two-component aliphatic acrylic polyurethane enamel. Formulated with hydroxylated acrylic resins and polyfunctional aliphatic isocyanate hardener, providing high hardness and excellent gloss and color retention.</p>	<p>Recommended for</p> <p>Recommended for protecting all types of ferrous surfaces, including steel and iron (previously primed), galvanized and aluminum (previously treated), as well as non-ferrous materials like concrete, wood, polyester with fiberglass, and PVC, where high chemical resistance and maximum weather resistance are desired. Ideal for painting surfaces requiring a thick coat with maximum protection.</p> <p>Technical Data Sheet Code: 08600</p>	<p>Use</p> <p> EXTERIOR INTERIOR</p>	<p>Thinner</p> <p>D-17 D-70 D-71</p>	<p>Finish</p> <p>Gloss</p>	<p>Size</p> <p>15 Litres 4 Litres</p>	<p>Practical coverage per coat</p> <p>White & Light colours: 6,7-8,3 m²/l Deep colours: 11 m²/l</p> <p>Drying time 20°C</p> <p>4 hours</p> <p>Repaint time</p> <p>24 hours</p> <p>Thickness</p> <p>White & Light colours: 80-100 Microns / Dark colours: 60 microns</p> <p>Volume solids (%)</p> <p>67%</p> <p><input type="checkbox"/> White* (08600) <input type="checkbox"/> Colour cards</p> <p>Non-stocked item. Minimum order: 200 litres.</p>
<p>POXENAMEL 2/C</p> <p>C3 FIRE RETARDANT B-s1,d0</p> <p>Sistema Tintométrico</p>	<p>Description</p> <p>Two-component anticorrosive polyurethane enamel. Formulated with acrylic resins and zinc phosphate as a corrosion-inhibiting pigment.</p>	<p>Recommended for</p> <p>Recommended as a primer and/or finish coat, applied directly to metal where good chemical resistance and weather resistance are desired, providing a smooth, semi-gloss, and decorative finish. Excellent adhesion to steel surfaces.</p> <p>Technical Data Sheet Code: 08480</p>	<p>Use</p> <p> EXTERIOR INTERIOR</p>	<p>Thinner</p> <p>D-17 D-71</p>	<p>Finish</p> <p>Semi-gloss</p>	<p>Size</p> <p>15 Litres 4 Litres</p>	<p>Practical coverage per coat</p> <p>8 m²/l colour depending</p> <p>Drying time 20°C</p> <p>2-3 hours</p> <p>Repaint time</p> <p>5 hours</p> <p>Thickness</p> <p>70 microns</p> <p>Volume solids (%)</p> <p>58 ± 2%</p> <p><input type="checkbox"/> Base white/P* (08480) <input type="checkbox"/> Deep Base/TR (08481)</p> <p>Non-stocked item. Minimum order: 200 litres.</p>
<p>POXENAMEL HB 2/C</p> <p>FIRE RETARDANT B-s1,d0</p> <p>C4 C5</p> <p>Sistema Tintométrico</p>	<p>Description</p> <p>High-solids polyurethane enamel, manufactured based on hydroxylated acrylic resins as a binder and zinc phosphate as a corrosion-inhibiting pigment.</p>	<p>Recommended for</p> <p>Recommended as a primer and/or finish, applied directly to metal where good chemical resistance and weather resistance are desired, leaving a smooth, semi-gloss, and decorative finish. Excellent adhesion on steel surfaces.</p> <p>Technical Data Sheet Code: 08430</p>	<p>Use</p> <p> EXTERIOR INTERIOR</p>	<p>Thinner</p> <p>D-17 D-71</p>	<p>Finish</p> <p>Semi-gloss</p>	<p>Size</p> <p>15 Litres 4 Litres</p>	<p>Practical coverage per coat</p> <p>8,3 m²/l colour depending</p> <p>Drying time 20°C</p> <p>2 hours</p> <p>Repaint time</p> <p>15 hours</p> <p>Thickness</p> <p>80-100 Microns, colour depending</p> <p>Volume solids (%)</p> <p>67 ± 2% Theoretical</p> <p><input type="checkbox"/> White Base /P* (08430) <input type="checkbox"/> Deep Base /TR (08431)</p> <p>Non-stocked item. Minimum order: 200 L.</p>

High Temperature Enamels

	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
HIGH TEMPERATURE ENAMEL	Alkyd enamel resistant to temperatures up to 200°C. Formulated with silicone resin and acrylic resin, pigmented depending on colour.	Recommended for the protection of primed metallic surfaces exposed to temperatures of up to 200°C in moderately aggressive marine or industrial environments. After application, forced drying at 200°C for 30 minutes is required. Technical Data Sheet Code: 05899	 EXTERIOR INTERIOR	D-17	Gloss	15 Litres 4 Litres	13 m ² /l
				Drying time 200°C	Repaint time	Thickness	Volume solids (%)
				30 minutes	24 hours	30 microns	40%
				Colour Card Non-stocked item. Minimum order: 100 Litres			

	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
ALUMINIUM FLAME 350°C	Metallic enamel resistant to temperatures up to 350°C. Formulated with silicone and alkyd resin, pigmented with aluminum glitter.	Recommended for the protection of metal elements exposed to temperatures up to 350°C for extended periods of time. It has high resistance to humidity and aggressive gases, making it suitable for the protection of steel structures in marine and industrial environments, provided that after application, forced drying can be performed at temperatures of 200°C for 30 minutes. Technical Data Sheet Code: 05850	 EXTERIOR INTERIOR	D-17	Gloss	4 Litres	20 m ² /l
				Drying time 200°C	Repaint time	Thickness	Volume solids (%)
				30 minutes	24 hours	20 microns	40%
				Metallic* (05850) Stocked item.			

	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
ALUMINIUM FLAME 650°C	Metallic enamel resistant to temperatures up to 650°C. Formulated with silicone resin and alkyd resin, pigmented with aluminum glitter.	Recommended for the protection of metallic elements exposed to temperatures up to 650°C for extended periods of time. It has a high resistance to moisture and aggressive gases, making it suitable for protecting steel structures in marine and industrial environments, provided that forced drying can be performed at 200°C for 30 minutes after application. Technical Data Sheet Code: 05851	 EXTERIOR INTERIOR	D-17	Gloss	4 Litres	15 m ² /l
				Drying time 200°C	Repaint time	Thickness	Volume solids (%)
				30 minutes	24 hours	20 microns	30%
				Metallic* (05851) Stocked item.			



Metallic enamels

METALLIC ALUMINIUM RAL 9006	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Metallic Anticorrosive Enamel. Formulated with urethane resin combined with aluminum.	Recommended especially as a finish for all types of metal surfaces due to its excellent anticorrosive properties, waterproofing ability, and good resistance to moisture. It provides a smooth, glossy finish. Technical Data Sheet Code: 05802	EXTERIOR INTERIOR	D-16 (Brush) D-40 (Spraying)	Gloss	4 Litres	17 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				6-12 hours, Thickness depending	24 hours	28 microns	48%
Metallic* (05802) Stocked item.							

EXTERIOR ALUMINIUM	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Metallic Anticorrosive Enamel. Formulated with urethane resin combined with aluminum.	Recommended as a finish for all types of exterior metal surfaces, offering excellent anti-corrosive properties due to its waterproofing ability and good resistance to moisture. Leaves a smooth, glossy finish. Technical Data Sheet Code: 05806	EXTERIOR INTERIOR	D-16 (Brush) D-40 (Spraying)	Gloss	4 Litres 750 ml	18 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				4 hours	24 hours	25 microns	45%
Metallic* (05806) Stocked item.							

POXEMYC UV 2/C RAL 9006	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Two-component metallic POLYURETHANE enamel. Formulated with hydroxy acrylic resins and aliphatic polyfunctional isocyanate hardener, offering high hardness and excellent gloss and color retention.	Recommended for the protection of all types of ferrous surfaces; steel, iron (previously primed), galvanized and aluminum (previously treated), non-ferrous surfaces such as concrete, wood, fiberglass polyester, PVC, where high chemical resistance and maximum weather resistance are desired. Not recommended for painting surfaces with tar and/or bituminous asphalt coatings. Technical Data Sheet Code: 08824	EXTERIOR INTERIOR	D-70 D-71	Gloss	4 Litres	17 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				2 hours	16 hours	30 microns	51%
Metallic* (08824) Stocked item.							

FIRE RETARDANT
B-s1,d0

C3 C4 C5

Bitumen

BITUMEN PAINT	Description	Recommended for	Use	Thinner	Finish	Size	Practical coverage per coat
	Bituminous waterproofing paint. Formulated with distilled petroleum tar and natural bitumens.	Recommended for the anticorrosive protection of metal surfaces and other materials that must remain in humid areas, submerged in water, or on buried surfaces such as chassis, pipes, gates, ducts, etc. It is also recommended as a base coat on cement for bituminous-type waterproof finishes. Technical Data Sheet Code: 87700	EXTERIOR INTERIOR	D-17	Gloss	15 Litres 4 Litres	11 m ² /l
				Drying time 20°C	Repaint time	Thickness	Volume solids (%)
				40 minutes	24 hours	50 microns	56,5%
Black* (87700) Stocked item.							

Thinners

	Description	Recommended for	Size
D-17	Thinner for fast-drying synthetic enamels and polyurethanes. Formulated with a blend of aromatic hydrocarbons.	Recommended for the dilution of fast-drying synthetic enamels and primers, varnishes, and polyurethane, pliolite, and chlorinated rubber enamels, as well as for cleaning tools used in their application. Technical data sheet Code: 50004.	20 Litres 5 Litres 1 Litre
D-40	Thinner for chlorinated rubber and pliolite enamels. Formulated with a mixture of high boiling point aromatic hydrocarbons.	Recommended for the dilution of synthetic enamels, pliolite, and chlorinated rubber enamels, as well as for cleaning tools used in application. Technical data sheet code: 50000.	20 Litres 5 Litres 1 Litre
D-45	Universal use thinner, formulated with aromatic hydrocarbons, esters, and ketones. Suitable for most paints and thinners.	Recommended for the dilution of synthetic enamels, nitrocellulose, epoxies, and polyurethanes, as well as for cleaning tools used in application. Technical data sheet code: 50017.	20 Litres 5 Litres 1 Litre
D-70	Thinner for polyurethane enamels and varnishes. Formulated with a mixture of aromatic hydrocarbons, esters, and ketones.	Recommended as a thinner for polyurethane enamels and varnishes, and for cleaning tools used in the application. Technical data sheet Code: 50007.	20 Litres 5 Litres 1 Litre
D-71	Retardant thinner for polyurethane enamels and varnishes. Especially recommended when ambient temperatures are high, allowing for good brushability.	Recommended as a thinner for polyurethane enamels, and for cleaning the tools used in application. Technical Data Sheet Code: 50014.	20 Litres 5 Litres 1 Litre
D-90	Thinner for epoxy enamels. Formulated with a mixture of aromatic hydrocarbons, alcohols, and esters.	Recommended as a thinner for epoxy enamels and primers, and for cleaning tools used in the application. Technical Data Sheet Code: 50010.	20 Litres 5 Litres 1 Litre
E.T.	Thinner specially formulated for ZIAMAR E.T. 2/C primer. Formulated based on oxygenated hydrocarbons.	Recommended for the proper dilution and application of ZIAMAR E.T. 2/C (Code 25700). Technical Data Sheet Code 50712.	5 Litres



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